

**APPARATUS FOR FORMING THE THIN FILM ON AN
ORGANIC LIGHT-EMITTING DIODE COMPONENT**

FIELD OF THE INVENTION

The present invention relates to an apparatus for forming the thin
5 film on an organic light-emitting diode component and, more
particularly, to an apparatus for forming the thin film on an organic
light-emitting diode component has a rotating evaporation on a
substrate to form a uniform thickness of a thin film.

BACKGROUND OF THE INVENTION

10 According to the field of the semiconductor industry, the
electronics industry and the mechanical industry, in order to make
use components to have some properties, there is a typical method
using an evaporation treatment which a thin film is deposited on the
surface of the components.

15 The so-called evaporation is mainly constituted by an
evaporation chamber for carrying out the evaporation and a vacuum
system for providing the necessary vacuum for the evaporation. The
used solid evaporation material is disposed in a crucible surrounded
by the heating filament, and the filament, which is made of conduct
20 electricity material, is electrically connected to an exterior direct
current source. When suitable direct current flows through the
filament, the heat generated by the resistance effect of the filament
heats the evaporation material in the crucible until the temperature
is near the melting point of the deposition material. Meanwhile, the
25 evaporation material has a great capacity of the evaporation. The

vapor (the molecule of the deposition material) which is evaporated is utilized to deposit the thin film on the surface of the substrate above of the deposition source.

There are typical manufacturing methods using a point evaporation, a line evaporation, an Organic vapor Phase Deposition (OVPD), and Deposition Scan Process (DSP).

Referring to FIG 1, it is the structural schematic diagram of a conventional point evaporator. The conventional point evaporator has a crucible A and a substrate B to be evaporated which is disposed at a suitable position above the crucible. By a photo mask, the vapor D which is generated by the crucible A is evaporated to form a thin film.

The evaporated direction of the vapor is uncertain in the evaporation process, and therefore it is necessary that the substrate is rotated continuous to make the thickness of the thin film on the substrate B uniformly. Nevertheless, the substrate B must make a precision alignment for the photo mask, so the substrate B is as fixed as possible. If the substrate B is directly heated in the manufacturing process of the organic light-emitting, the density of the layer of the thin film can be increased and the life cycle of the component can be extended. Nevertheless, the substrate B is equipped with a heating pipe or a thermocouple in the manufacturing process with the rotated substrate B, designing the structure of the substrate B is very complex. In addition, when the point evaporator is resupplied with an evaporation material, the

evaporation vacuum chamber generally need to be filled with nitrogen until the pressure of the chamber is equal to a atmospheric pressure, and therefore the usage efficiency of the evaporation material is very low.

5 Referring to FIG 2, it is the structural schematic diagram of a conventional line evaporator. The line evaporation includes a crucible A1 is a rectangular form and differs from the point evaporation. The crucible is moved transversely by a linear slider E disposed under the crucible, and a substrate B1 above the crucible
10 A1 is fixed. The line evaporation mainly utilizes the vapor D1 which is generated by the crucible A1 with the rectangular form is a rectangular shape, and the vapor is evaporated to form a thin film on the surface of the substrate B1 by the linear slider E moving transversely.

15 The line evaporation that the substrate B1 is fixed to increase the preciseness of the evaporation, but the disadvantage is that the linear slider E need an extra space to move transversely. Therefore, the volume of the line evaporator is about two times bigger than that of the convention evaporator (such as the point evaporator), so
20 as to increase the cost of a clean room.

Referring to FIG 3, it is the structural schematic diagram of a conventional OVPD device. The OVPD device mainly includes a vapor tank F which is provided with an evaporation material G and filled with a inert carrier gas H (such as N_2). A heater A2 disposed
25 under the vapor tank F is used for heating the evaporation material

G of the vapor tank F to form a vapor. The vapor D2 is carried into a plane shape sprayer J by the inert carrier gas H and further evaporated on the surface of a substrate B2 to form a thin film by using spraying holes K.

5 Nevertheless, a thermal energy is easily accumulated on the substrate B2 to cause a thermal damage because the plane shape sprayer J of the OVPD device has a very big surface and is very near the substrate B2. In addition, according to the sprayer which is fixed, in order to make the thickness of the thin film uniformly, the
10 substrate B2 is required to be rotated continuously. For above reason, there is still the problem that the repeatability of an evaporation pattern is not enough. Furthermore, during the process of the thin film, the evaporation rate of any evaporation material is only calculated by the flow rate of the carrier gas H, and the
15 calculated data cannot be feedback to an evaporation source for closed loop control. Besides, the substrate B2 is required to be rotated continuously, and therefore the substrate B2 still cannot be equipped with a heat and a thermocouple. For above reason, the density of the thin film cannot be increased during the
20 manufacturing process of the organic light-emitting diode (OLED) component so as to limit the life cycle of the OLED component.

Referring to FIG 4, it is the structural schematic diagram of a conventional DSP device. The DSP device mainly includes a sprayer which can be moved transversely. The formation of the
25 vapor of the sprayer J1 of the DSP device is the same as that of the

OVPD device. (Therefore, the inventor doesn't give unnecessary details again.) The vapor goes through a photo mask C3 and is evaporated on the surface of a substrate B3 to form a thin film.

Nevertheless, compared with the process of the thin film of "the line evaporator", that of the DSP device has the same disadvantage, 5 that the linear slider (not shown in figure) is also required to have an extra space to move transversely. Therefore, the volume of the DSP device is about two times bigger than that of the convention evaporator (such as the point evaporator), so as to increase the cost 10 of a clean room.

In addition, compared with the process of the thin film of "the OVPD device", that of the DSP device has the same disadvantage, that the evaporation rate of any evaporation material is only calculated by the flow rate of the carrier gas H, and the calculated 15 data cannot be feedback to an evaporation source for closed loop control.

As described above, in order to make the thin film uniformly and increase the life cycle of the component, and solve the problem of the above-mentioned device, during the process of the thin film the 20 substrate is as fixed as possible and the evaporation source is pivoted at a fixed point and is rotated.

Accordingly, there exists a need for an apparatus for forming the thin film on an organic light-emitting diode component to solve the above-mentioned problems and disadvantages.

SUMMARY OF THE INVENTION

It is an object of the present invention to provide an apparatus for forming the thin film on an organic light-emitting diode component having a rotating evaporation on a substrate to form an uniform
5 thickness of a thin film.

In order to achieve the foregoing objects, the present invention provides an apparatus for forming a thin film on the organic light-emitting diode component includes an evaporation resource mechanism, a mixing chamber mechanism, a hollow revolving
10 spindle mechanism, and a vacuum mechanism. The mixing chamber mechanism is coupled to the evaporation resource mechanism. The vacuum mechanism is coupled to the mixing chamber mechanism and is used for generating vacuum in the mixing chamber mechanism. The hollow revolving spindle
15 mechanism has a hollow revolving spindle whose of one end is coupled to the mixing chamber mechanism, a revolving arm coupled to the other end of the hollow revolving spindle and having a surface and a plurality of spraying holes disposed on the surface, and a transmission mean having a driving resource and a
20 transmitting body disposed around the hollow revolving spindle, such that the driving source drives the transmitting body and further the transmitting body drives the hollow revolving spindle.

The foregoing, as well as additional objects, features and advantages of the invention will be more readily apparent from the
25 following detailed description, which proceeds with reference to the

accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is the structural schematic diagram of a conventional point evaporator.

5 FIG. 2 is the structural schematic diagram of a conventional line evaporator.

FIG. 3 is the structural schematic diagram of a conventional OVPD device.

10 FIG. 4 is the structural schematic diagram of a conventional DSP device.

FIG. 5 is the structural schematic diagram of an apparatus for forming a thin film according to the present invention.

FIG. 6 is the schematic diagram of the revolving arm according to the present invention.

15 FIG. 7 is the schematic diagram of the mixing chamber mechanism according to the present invention.

FIG. 8 is another schematic diagram of the revolving arm according to the present invention.

20 FIG. 9 is another schematic diagram of the evaporation source mechanism according to the present invention.

FIG. 10 is another schematic diagram of the hollow revolving spindle according to the present invention.

DETAIL DESCRIPTION OF THE PREFERRED EMBODIMENTS

25 Referring to FIG 5, it is the structural schematic diagram of an

apparatus for forming a thin film according to the present invention, which includes evaporation source mechanism 10, a mixing chamber mechanism 20, a hollow revolving spindle mechanism 30, a fine turning mechanism 40, and a vacuum mechanism 50.

5 The evaporation source mechanism 10 has at least one set of crucible 11 for storing and outputting a vapor M (the molecule of evaporation material). The crucible 11 is coupled outside to a heating pipe 12 and a mass flow controller 13. The mass flow controller 13 is coupled to a carrier gas (N_2), which is for carrying
10 the vapor M of the crucible 11 through the heating pipe 12 to the mixing chamber mechanism 20. The mass flow controller 13 is for controlling the flow of the carrier gas and further controlling the speed of deposition.

 The mixing chamber mechanism 20 has a temperature control
15 type hollow body 21, whose interior is similar to a tank 210 of a funnel shape. There is an opening 211 in the bottom of the tank 210, and a fence gate 212 is disposed near the opening 211, which is for controlling the input and the output of the vapor M (the molecule of the evaporation material).

20 A concentrating chamber 22 is disposed above the temperature control hollow body 21. By the design of an arc surface, the concentrating chamber 22 is coupled to the heating pipe 12 of the crucible 11 in any direction and the vapor M is concentrated at the opening 211 properly so as to achieve an object of concentrating.

25 An evaporation rate monitor 23 is disposed above the temperature

control type hollow body 21, for monitoring the evaporation rate according to any the evaporation material. By different evaporation rate, the temperature of the crucible 11 is adjusted so as to keep the evaporation rate being in stable state. Simultaneously, because the
5 proportion of each evaporation material is actual known, the quantity of each evaporation material can be controlled precisely.

The hollow revolving spindle mechanism 30 has a hollow revolving spindle 31, whose of end is pivoted at the open of the temperature control type hollow body 21 and the other end is fixed
10 to a revolving arm 32 of a similar fan shape. The revolving arm 32 is disposed in an evaporation chamber N. Referring to FIG 6, it is the structural schematic diagram of the revolving arm 32 according to the present invention. A plurality of spraying holes 320 are corresponding to a substrate N1 and are disposed on one side of the
15 revolving arm 32. The small the distance between the spraying holes and the two ends of the revolving arm 32 are, the bigger the diameters of the spraying holes are.

A transmission mean 33 includes a driving source 330 (such as a motor) and a transmitting body 331 (such as a transmitting belt).
20 The transmitting body 331 is disposed around the hollow revolving spindle 31. The driving source 330 drives the transmitting body 331, so the transmitting body 331 drives the hollow revolving spindle 31.

At least two ferrofluid sleeves 34', 34 are disposed around the upper and lower ends of the hollow revolving spindle 31 and
25 respectively coupled to the temperature control type hollow body

21 and the evaporation chamber N. There are lots of tiny magnetic particles are spread uniformly in the ferrofluid sleeve 34', 34. The magnetic particles change quickly in accordance with the change of magnetic field. By the action of the magnetic particles, the hollow revolving spindle 31 is provided with an airtight between the outside and inside hollow revolving spindle 31, so as to prevent air leakage.

Referring to FIG 10, the fine tuning mechanism 40 is disposed at the bottom of the temperature control type hollow body 21. The fine tuning mechanism 40 has a elastic body 41 (such as a compressed spring type bellows), a supporting plate 42, and a tuning component 43 (such as a tuning bolt). The supporting plat 42 is fixed to the ferrofluid sleeve 34' by utilizing the tuning component 43, one end of the elastic body 41 is disposed on the supporting plate 42, and the other end of the elastic body 41 is couple to the bottom of the temperature control type hollow body 21.

By the tuning component 43, the height of the ferrofluid sleeve 34 can be adjusted to avoid different alignment between the centers of the two ferrofluid sleeve 34', 31 deposited around the hollow revolving spindle 31 and to avoid causing the hollow revolving spindle 31 to damage the ferrofluid sleeves 34', 34 during rotating.

The vacuum mechanism 50 has a air-removal source 51 (such as a pump) and a air-removal pipe 52, which is coupled to the inside of the evaporation chamber N and the temperature control type hollow body 21. Starting the air-removal source 51 remove the air though

the air-removal pipe from the evaporation chamber N and the temperature control type hollow body 21 in order to form a vacuum state thereof.

Accordingly, the present invention is constituted by the above-mentioned mechanisms and has the following functions:

Firstly, the present invention utilizes that a carrier gas (N_2) is for carrying the vapor M of the crucible 11 through the heating pipe 12 to the mixing chamber mechanism 20, and by the design of an arc surface, the concentrating chamber 22 is coupled to the heating pipe 12 of the crucible 11 in any direction and the vapor M is concentrated at the opening 211 properly so as to achieve an object of concentrating.

Meanwhile, by moving the fence gate 212 (Referring to FIG 7, it is the schematic diagram of the mixing chamber mechanism according to the present invention), the vapor M (the molecule of the evaporation material) flow into the revolving arm 32 of the hollow revolving spindle 31 through the opening 211. By the spraying holes disposed on the surface of the revolving arm 32, the vapor (the molecule of the evaporation material) is sprayed on the surface of the substrate N1 and further the thin film is formed on the surface of the substrate N1. More particularly, in order to make the uniform thickness of the layer of the thin film formed on the substrate N1 according to the present invention and prevent the problem that the reappearance of an evaporation pattern is not enough, the substrate N1 is fixed during evaporation. For above

reason, the present invention utilizes the transmission mean 33 drives the hollow revolving spindle 31 and the thin film is deposited on the surface of the substrate N1 by rotating the revolving arm 32, such that the thin film can be uniform at any position of the surface of the substrate N1.

Furthermore, the hollow revolving spindle 31 is coupled to the temperature control type hollow body 21 and the evaporation chamber, so as to prevent the hollow revolving spindle 31 from air leakage during rotating.

10 In addition, referring to FIG 8, it is another schematic diagram of the revolving arm 32 according to the present invention. Also, the diameters of the spraying holes 320 disposed on the surface of the revolving arm 31 can be the same, but the small the distance between the spraying holes and the two ends of the revolving arm 32 are, the more the number of the spraying holes are.

Referring to FIG 9, it is another schematic diagram of the evaporation source mechanism 10 according to the present invention. The evaporation resource 10 has the heating pipe 12, which is coupled to two crucibles 11, 11'. By switching two control valves 15, 16, the crucible 11 is replaced with the other crucible 11'. The two crucibles 11, 11' use the common mass flow controller 14.

Accordingly, the design of the evaporation resource 10 can manufacture the product and replace the material at the same time, so as to further decrease manufacturing time.

25 Referring to FIG 10, it is another schematic diagram of the

hollow spindle 31. The interior of the hollow spindle 31 is equipped with an spindle center 310 for providing the vapor M (the molecule of the evaporation material) flowing though the spindle center 310. For above reason, if cleaned necessarily, the spindle center 310 can
5 be directly replaced with a new one, so as to avoid the cleaning of the spindle center 310.

Although the invention has been explained in relation to its preferred embodiment, it is not used to limit the invention. It is to be understood that many other possible modifications and variations
10 can be made by those skilled in the art without departing from the spirit and scope of the invention as hereinafter claimed.